

# **PRODUCT BULLETIN #418**

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Date: April 8, 2020

#### **Subject: #10L OBSOLESCENCE**

Dexter has made the decision to discontinue the #10L due to low market demand. While axle production of the #10L is no longer running, service parts will continue to be available.

Introduced in 2009, both the D30 sprung axle and #10L Torflex® axle were developed to service a market need for lighter weight axles with a 3,000 lb. capacity rating. The light weight design was accomplished with a unique CSA certified 10" x 1-1/2" electric brake and matching hub-drum. Although production of the #10L is discontinued, the D30 production will continue on, as well as the shared components.

Customers seeking replacement parts for the #10L should see the parts break downs shown on pages 2 and 3 of this bulletin. Please use caution when repairing the  $10^{\circ}$  x  $1-1/2^{\circ}$  brake, as components and assemblies should be replaced with like components and not substituted with similar looking  $10^{\circ}$  x  $2-1/4^{\circ}$  components. Doing so may cause performance related issues or potential failure.

The #10L utilized the same beam design and components as the #10, so all the same axle mounting brackets, overhang and start angles are available for replacement. (See overhang table below.) Please use the axle label (PB#401) or etched axle lot number (PB#350) as quality sources of information when seeking a replacement axle.

Axle Model	Minimum Overhang	Maximum Overhang	
#10L	12.60"	23.60"	
#10	12.60"	23.60"	

Customers seeking to replace a #10L axle beam will need to replace the complete assembly with a new #10 Torflex axle. The brakes and hub drums from the #10L are unique and are not transferable between products. If exchanging out a single axle on a tandem axle unit, both axles are not required to be exchanged as long as the new #10 is built with an identical rubber capacity.

Please refer to Dexter's Light Duty Catalog (LIT-122-00) for parts breakdowns to identify the kits and components needed.

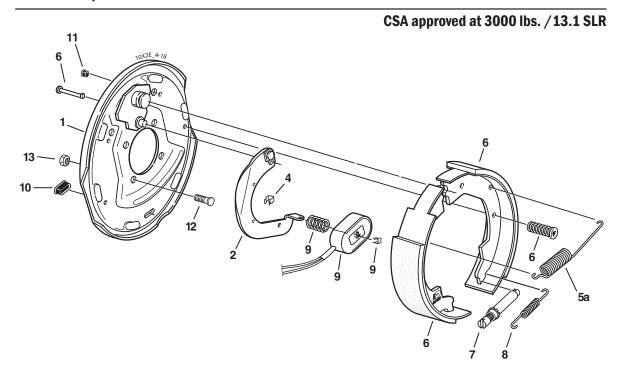
Please contact your Dexter account manager for additional information and further assistance.

Mark Nave

Market Manager

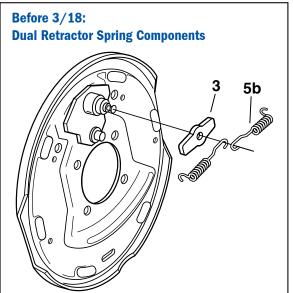


# 10" x 1-1/2" Electric Brake



		Electric	Brake 3000	lbs.	
Item	Part No.	Qty/Brk	Description		
0	K23-472-00	1	LH Complete Brak	e Assembly (shown)	
0	K23-473-00	1	RH Complete Brak	e Assembly	
1	036-134-03	1	Backing Plate Ass	embly	
2	047-019-05	1	LH Actuating Level	Arm	
2	047-020-05	1	RH Actuating Leve	r Arm	
3	005-067-00	1	Washer (before 3/	18)	
4	027-005-00	2	Wire Clip		
5a	046-056-00	1	Retractor Spring (a	after 3/18)	
5b	046-009-00	2	Retractor Spring (I	pefore 3/18)	
6	K71-046-00	1	Shoe & Lining Kit	Contains:	2
			035-001-00	Shoe Hold Down Cup	
			1 040-129-00	Primary Shoe & Lining	1
			040-130-00	Secondary Shoe & Lining	_
			2 046-006-00	Shoe Hold Down Spring Shoe Hold Down Pin *T*	2
	043-004-00	1	049-009-00		
7			Adjuster Assembly		
8	046-018-00	1	Adjusting Screw S		
9	K71-104-00	1	Magnet Kit Contai		1
			042-140-00	Magnet (green wire)	
			1 027-009-00	Magnet Clip	
			1 046-080-00	Magnet Spring (before 7/16	i)
			1 046-175-00	Magnet Spring (after 7/16)	
10	046-007-00	2	Adjuster Slot Plug		
11	046-016-00	1	Wire Grommet		
12	007-041-00	4	Brake Mounting B	olt - Press-in	
*13	006-017-00	4	Brake Mounting N	ut	

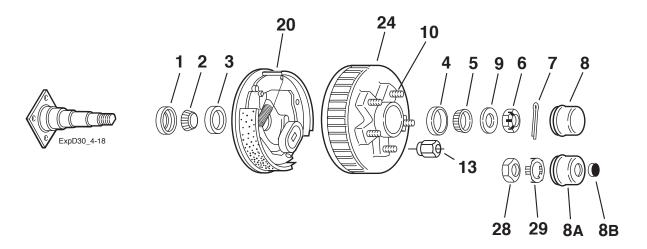
 $<sup>\</sup>ensuremath{^{*}}$  Not included with complete brake assembly. Item sold separately.



Elkhart, IN 46516 Fax: (574) 295-8666

# **545** Hub Group - For **D30**/ **#10L**

#### **Service Parts Only**



Grease Lube Parts				
Item	Part No.	Description		
1	010-019-00	Grease Seal for E-Z Lube®		
2	031-032-02	LM67048 Inner Bearing Cone		
3	031-032-01	LM67010 Inner Bearing Cup		
4	031-031-01	L44610 Outer Bearing Cup		
5	031-031-02	L44649 Outer Bearing Cone		
6	006-176-00	Spindle Nut		
7	019-002-00	Cotter Pin		
	021-003-00	Grease Cap		
8A	021-041-01	Grease Cap for E-Z Lube®		
8B	085-001-00	Rubber Plug for E-Z Lube®		
9	005-023-00	Spindle Washer		
28	006-191-00	Special Jam Nut for E-Z Lube® (after 2002)		
29	006-190-00	Spindle Nut Retainer for E-Z Lube® (after 2002)		

Hubs				
Item Part No. Description Bolt Circle				
Hubs and Drums				
24	008-418-02	½" Stud	5 on 4.50	
		Studs & W	heel Nuts	
Item	Part No.	Studs & W Description	heel Nuts	
Item 10	Part No. 007-185-00			

#### 10" x 1-1/2" Brakes

Item	Part No.	Description
20	K23-472-00/K23-473-00	LH/RH Electric
20	K23-476-00/K23-477-00	LH/RH Nev-R-Adjust®

Note: Spindle is not available for resale.